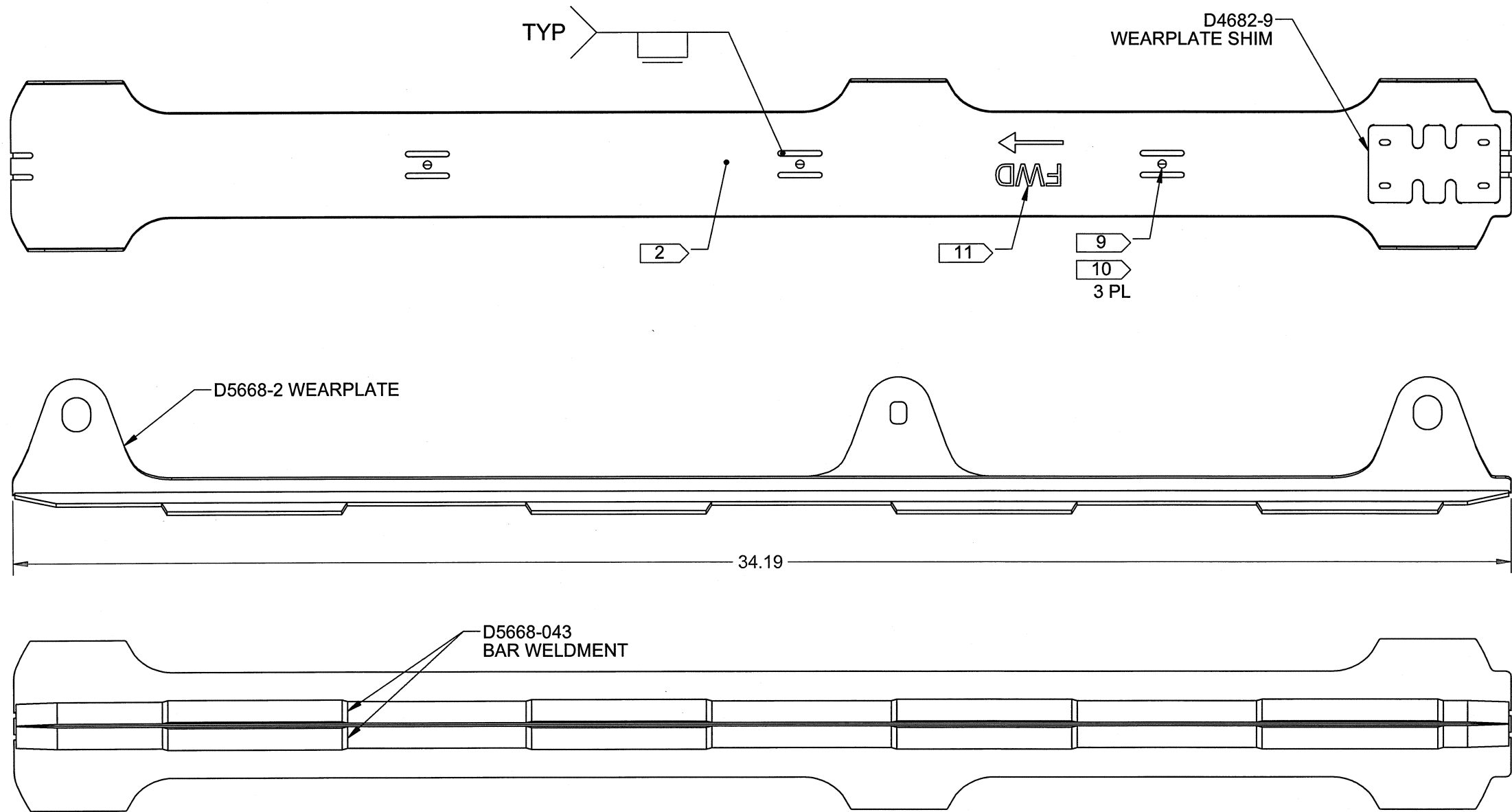


QTY -042	P/N	DESCRIPTION
X	D5668-042	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D5668-2	WEARPLATE
2	D5668-043	BAR WELDMENT



D5668-042 WEARPLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THK, PER QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
- 7) WEIGHT: 5.00 lbs
- 8) WELDING: PER QSI 004
- 9) TRANSFER DRILL \varnothing 0.188 HOLE FROM D5668-2 WEARPLATE THRU D5668-043 BAR WELDMENT
- 10) OPEN UP DRAIN HOLE IF NECESSARY TO \varnothing 0.188 AFTER APPLYING TEXTURED COATING
- 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
- 12) WEARPLATE FORM AND LUG POSITION PER DT 10528

RELEASED
2019 SEP 10

APPROVED


DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5668	SHEET 2 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	18.12.06	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

1) MAT

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240

RELEASED
2019 SEP 10 AM

APPROVED

DESIGN	ZF		DATE	18.12.06
DRAWN	ZF			
CHECKED	MW		DRAWING NO.	D5668
MFG. APPR.	DD		REV. A	SHEET 3 OF 4
APPROVED	NO	TITLE	WEARPLATE ASSY	
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